

CM Consult

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in the years 2000 including 2015
the work was done together with
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List of References (extract)

| Company | Services |
|---|--|
| Ahlstrom Osnabrück GmbH, D-49090 Osnabrück | Consulting in wastewater treatment and discharge 2003 till 2004 |
| American Israeli Papermills, Israel | Consulting water circuits and wastewater treatment 1991 |
| Arab Paper Manufacturing Comp. (WARAG), Saudi Arabia | Consulting wastewater treatment 2014 |
| ARGE Speyerbach: companies Julius Glatz GmbH, Hoffmann & Engelmann AG and Knoeckel Schmidt & Cie GmbH | Examinations of thermal pollution of the recipient 1993 till 1994; limnological examinations regarding the reaches 1999/2000 |
| Baiersbronn Frischfaserkarton GmbH, Baiersbronn | Consulting wastewater treatment 2014 till 2015 |
| Cartaseta Friedrich & Co., Däniken (CH) | Consulting in wastewater discharge 2004 and 2005 |
| Delfort Group Traun (A) | Consulting wastewater treatment 2011 |
| Delfort Group Traun (A), Dunafin, Dunaujvaros (HU) | Consulting wastewater treatment 2010 |
| Delfort Group Traun (A), OP papirma, Olsany (CZ) | Consulting wastewater treatment 2010 |
| Delfort Group Traun (A) Papierfabrik Wattens (A) | Consulting wastewater treatment 2010, 2014 |
| Delkeskamp Verpackungswerke GmbH, Nortrup | Consulting wastewater treatment 2009 |
| Domsjö Fabriker AB, Örnköldsvik (SE) | Consulting anaerobic effluent treatment 2013 |
| Drewsen Spezialpapiere GmbH & Co. KG, D-29329 Lachendorf | Consulting in wastewater treatment 1991 till 1996, 2003; scientific assistance in an R&D project 1994 till 1996 |
| DS Smith Paper Deutschland GmbH, Aschaffenburg | Consulting wastewater treatment 2013 |
| E. Holtzmann & Cie. AG, Maxau Mill, D-76187 Karlsruhe since 1999: Stora Enso Maxau GmbH & Co. KG | Consulting in wastewater treatment 1991, 1992 and 1995; expert opinion regarding use of chemical aids in production process 1998 / 1999 |
| Euler Greiz GmbH & Co. KG, D-07973 Greiz | Consulting in wastewater treatment 1999 / 2000 |
| Feinpappenwerk Gebr. Schuster GmbH & Co. KG, D-85241 Hebertshausen | Consulting in wastewater treatment 1990 till 1992 and 1999 till 2003, 2005, 2007 |
| Felix Schoeller jr. GmbH & Co KG, D-49086 Osnabrück | Consulting in wastewater treatment 1991 and 1996 |

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| Ferd. Jagenberg & Söhne GmbH & Co. KG, D-57610 Altenkirchen | Consulting in wastewater treatment 1990 till 1996 |
| FS Karton GmbH, D-41460 Neuss | Consulting in wastewater treatment and discharge to municipal plant 1993 till 1995 |
| FS Karton GmbH, D-72256 Baiersbronn | Consulting water, wastewater and solid wastes 1991 till 1994 |
| Gebr. Lang GmbH Papierfabrik, D-86833 Ettringen (look at UPM Ettringen Mill) | Consulting in wastewater treatment 1991 till 1993 and 1999 |
| Hadera Paper, Hadera (Israel) | Consulting in wastewater treatment 2011 |
| Haindl Papier GmbH, D-86153 Augsburg, with the sites: <ul style="list-style-type: none">- Haindl Papier, Augsburg Mill- Haindl Papier, Schongau Mill- Haindl Papier, Walsum Mill- Haindl Papier Schwedt GmbH | Continuing contractual consulting in environmental protection since 1990: internal water circuits, wastewater treatment (procedure choice, concepts, problem solutions), wastewater charge, application procedures, usage of potentially polluting substances Since 12-01-01 UPM Kymmene (mills) |
| Hakle-Werke Hans Klenk GmbH & Co. KG, D-55120 Mainz (finally Hakle-Kimberley) | Consulting water circuits, wastewater treatment and discharge to municipal plant 1993 till 1996 |
| Hannover Papier AG, D-31061 Alfeld (now Sappi Alfeld) | Study "water use and effluent treatment at Hannover Papier" 1992; |
| Hoffmann & Engelmann AG, D-67405 Neustadt | Consulting in wastewater treatment, discharge and control 1990 till 2001 |
| J. Rettenmaier & Söhne GmbH & Co., D-73494 Ellwangen | Consulting in wastewater treatment different mills 1994 till 1997; 2003 |
| Julius Glatz GmbH Papierfabriken, D-67468 Neidenfels | Consulting internal water circuits, wastewater treatment and thermal balance since 1991, consulting evaluation of environmental data and own supervision since 1996 continuing; consulting wastewater 2012 |
| Kämmerer GmbH, D-49090 Osnabrück (now Ahlstrom Osnabrück) | Consulting in wastewater treatment and discharge 1994 till 2001 |
| Kappa Badenkarton D-76587 Gernsbach | Consulting in environmental technology 1999 and 2000 |
| Karton Deisswil AG, CH-3066 Stettlen | Consulting in wastewater treatment and internal water circuits 1994 |
| Kartonfabrik Buchmann GmbH, D-76855 Annweiler | Consulting in wastewater treatment 1992 and 1993; study thermal load reduction 2006, concept for thermal load reduction 2007, realisation 2008 |
| Kartonfabrik Rieger GmbH & Co. KG, D-83308 Trostberg | Consulting in wastewater treatment 1991 and 1995 |
| Kimberly-Clark Werk Koblenz, D-56070 Koblenz | Consulting in wastewater treatment 2001 |
| KNP Leykam Austria, A-8101 Gratkorn (now Sappi Gratkorn) | Consulting in wastewater treatment 1990 and 1993 |
| Lenzing AG, A-4860 Lenzing | Consulting in wastewater treatment 1990 and 1991 |
| Loreto y Peña Pobre, S.A. de C.V., Mexico, Werk Apizaco | Consulting in wastewater treatment, concept for extension of wwtp, 1994; Consulting in wastewater treatment and internal measures, 1996 |
| M-real Biberist, CH-4562 Biberist | Consulting in wastewater treatment 2007 |
| M-real Hallein AG, A-5400 Hallein | Consulting in wastewater treatment 2010 |
| M-real Stockstadt GmbH, D-63811 Stockstadt (Main) | Consulting in wastewater treatment 2003 till 2008 |
| Maschinen- und Büttenpapierfabrik Gmund, D-83703 Gmund | Consulting in wastewater treatment and internal water circuits 1991 and 1992 |
| MD Papier Werk Dachau, D-85221 Dachau | Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 1990 till 1994 |
| MD Papier Werk Plattling, D-94447 Plattling (look at UPM Plattling Mill) | Evaluation system for effluent data 1992 |
| Mitsubishi HiTec Paper Bielefeld GmbH | Consulting in wastewater treatment 2006, 2007 |
| Model AG, CH-8570 Weinfelden | Consulting in wastewater treatment and internal water circuits 1992 |

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| Model AG Niedergösgen (CH) | Consulting wastewater treatment 2014 till 2016 |
| Mondi Packaging Paper Swiecie S.A., Polen | Evaluation and expert opinion of a concept for wastewater treatment 2008, consulting in wastewater treatment 2011 |
| Mondi South Africa, Merebank | Consulting internal water circuits and wastewater treatment 2008 |
| Moritz J. Weig GmbH & Co KG D-56727 Mayen | Consulting in wastewater treatment 1998, 2005 |
| Munksjö Paper Decor GmbH, D-73416 Aalen (now Smurfit Munksjö Paper) | Consulting internal water circuits 1997; Consulting in wastewater treatment 2003 |
| Neusiedler AG, A-3363 Ulmerfeld-Hausmening (now Mondi) | Consulting in wastewater treatment Kematen Mill 1990 and 1992; Consulting in discharge to municipal plant Hausmening Mill 1992 and 1993 |
| Niederauer Mühle GmbH, D-52355 Düren | Consulting in wastewater treatment and internal water circuits 1991, 1994 and 1995 |
| Nordland Papier AG, D-26892 Dörpen (look at UMP Nordland Mill) | Concept for extension of the wastewater treatment plant 1990 |
| Norske Skog Walsum GmbH, D-47173 Duisburg | Project assistance enforcement effluent treatment plant 2001 and 2002; consulting in operation ETP in 2003; Consulting in enforcement of wwtp 2004, 2005; consulting and expert's report 2012 |
| Papelera Ecker, S.A., E-46469 Beniparrell, Valencia | Consulting in wastewater treatment and internal water circuits 2005 |
| Papierfabrik Adolf Jass GmbH & Co. KG, D-36039 Fulda | Consulting in wastewater treatment 1990 |
| Papierfabrik Albbruck GmbH & Co KG, D-79772 Albbruck | Consulting in wastewater discharge 2000 |
| Papierfabrik August Koehler AG, D-77704 Oberkirch | Consulting in wastewater treatment Kehl Mill 1991 and 1992 |
| Papierfabrik Gräfendorf Pawlowsky GmbH, D-97782 Gräfendorf | Consulting in wastewater treatment, internal water circuits and reuse of solid wastes 1993 till 2003 |
| Papierfabrik Mochenwangen GmbH, D-88282 Wolpertswende | Consulting in wastewater treatment 1990 till 1992; study production and wastewater 1995 |
| Papierfabrik Schoeller & Hoesch GmbH, D-76539 Gernsbach (since 1998 Glatfelter) | Consulting in wastewater treatment 1990, 1991 and 1994 |
| Papierfabrik Meldorf GmbH, Werk D-25436 Tornesch | Consulting in improvement of closed water cycle 2006, consulting wastewater treatment 2017 |
| Papierfabrik Utzenstorf, CH-3472 Utzenstorf | Consulting in wastewater treatment 2000 |
| Papierfabrik W. Euler GmbH & Co. KG, D-64602 Bensheim | Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 1992 till 2000; preparation and scientific assistance in an R&D project 1998 till 2000 |
| Papierfabrik Weissenstein AG, D-75180 Pforzheim | Consulting in wastewater treatment 1992 |
| Papierfabrik Zwingen AG, CH-4222 Zwingen | Consulting and concept effluent treatment 2001 till 2004 |
| Pappenfabrik Trauchgau GmbH, D-87642 Halblech | Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 2007, 2008, 2014 |
| Pfleiderer Teisnach GmbH & Co. KG, D-94244 Teisnach | Consulting in wastewater treatment 1992 |
| PKI Papier- und Kartonfabrik Inden GmbH, D-52459 Inden | Consulting in wastewater treatment and internal water circuits 1992 and 1993 |
| Robert Cordier AG, D-67098 Bad Dürkheim with the sites: | Continuing contractual consulting in all questions of environmental protection from 1990 till 1995; case by case consulting since 1996 continuing till 2006; consulting solid wastes 2008 multiple scientific assistance in R&D projects since 1992 |
| - Papierfabrik Cordier GmbH, Bad Dürkheim | |
| - Papierfabrik Schleipen GmbH, Bad Dürkheim | |
| - Illigsche Papierfabrik GmbH, Darmstadt-Eberstadt | |
| - Kölner Baumwollbleicherei GmbH, Köln | |
| - Knoeckel Schmidt & Cie. GmbH, Lambrecht (till 2001) | |
| - Papierfabrik Salach GmbH, Salach (till 2006) | |
| Rondo Ganahl Aktiengesellschaft, A-6820 Frastanz | Consulting in wastewater treatment, internal water circuits and discharge to municipal plant 2007 |

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| Sachsen Papier Eilenburg GmbH, D-04833 Eilenburg (now Stora Enso Sachsen) | Consulting in wastewater treatment 1995 till 1998 |
| Sappi Alfeld AG, D-31059 Alfeld | Consulting in wastewater treatment 1998 |
| SCA Fine Paper GmbH, D-63811 Stockstadt (later M-real, now Sappi) | Consulting in wastewater treatment 1995 and 1999 |
| SCA Fine Paper Hallein GmbH, A-5400 Hallein (later M-real, since 2011 Schweighofer) | Consulting in wastewater treatment, evaluation of offers, 1997; consulting in wastewater treatment 2010) |
| SCA Grafic Laakirchen AG, A-4663 Laakirchen | Consulting in wastewater treatment and internal water circuits 1991 until 1998;; preparation, accompanying and evaluation of pilot plant tests 1997; training of staff in wastewater treatment 2010 |
| SCA Hygiene Austria GmbH, A-2763 Ortman | Consulting in wastewater treatment 1993 and 1996 |
| SCA Hygiene Paper GmbH, D-68305 Mannheim | Consulting in wastewater treatment 1992 |
| SCA Packaging Containerboard Deutschland GmbH, Witzhausen Mill, D-37204 Witzhausen | Consulting in wastewater treatment 2003 |
| SCA Packaging Containerboard D-63741 Aschaffenburg | Consulting in wastewater treatment 2008 |
| Schönfelder Papierfabrik GmbH, D-09456 Annaberg-Buchholz | Expert opinion to effluent treatment 1996, Consulting in wastewater treatment 2009 |
| Schwabe Extracta GmbH & Co. KG, D-Karlsruhe | Consulting "Second opinion" wastewater treatment 2011; concept development for indirect discharge and approval planning 2011, 2012; support of execution wwtp 2012 |
| Schuller GmbH, D-97877 Wertheim | Consulting in water and wastewater treatment as well as internal water circuits 1991 till 1993 |
| SCP Ružomberok (SK) | Consulting in wastewater treatment 2000, 2001 |
| Smurfit Kappa GmbH, D-27314 Hoya | Consulting in water supply 2004, 2009, expert opinion to water intake 2009 |
| Steinbeis Temming Papier GmbH & Co., D-25348 Glückstadt | Consulting in wastewater treatment 2004, 2006 |
| Steyrermühl AG, A-4662 Steyrmühl (now UMP Kymmene) | Consulting in wastewater treatment and internal water circuits 1991 till 1995 and 1998; study production and wastewater 1996, 1998; consulting wastewater treatment 2000 |
| Stora Enso Maxau GmbH, D-76156 Karlsruhe | Consulting in wastewater treatment 2001, 2006, 2007, 2008 |
| Technocell Dekor GmbH & Co. KG, D-79822 Titisee-Neustadt | Consulting in water treatment and wastewater discharge 1998 |
| Technocell Dekor GmbH & Co. KG, D-87634 Günzach | Consulting and expert opinion in wastewater treatment and discharge 1995 and 1997 |
| UPM Headquarters D-86150 Augsburg | Consulting wastewater 2004 |
| UPM Augsburg Mill, Augsburg (D) | Consulting and study effluent treatment and reuse 2010 |
| UPM Hürth Mill, Hürth (D) | Consulting effluent treatment 2017 |
| UPM Nordlanf Mill, Dörpen (D) | Consulting in wastewater treatment 2006, 2007, 2012 |
| UPM Schongau Mill, D-86956 Schongau | Consulting effluent treatment 2002, 2007 |
| UPM Stracel Mill, Strassburg (F) | Consulting effluent treatment 2005, 2007 |
| UPM Albrück Mill, Albrück | Consulting in wastewater treatment 2011 |
| UPM Plattling Mill, Plattling | Consulting in wastewater treatment 2011, 2012 (including sludge handling); support project management for execution of an advanced wastewater treatment plant 2012 till 2015 |
| UPM Ettringen Mill, Ettringen | Consulting in wastewater treatment 2012 |
| VPK Oudegem S.A./N.V., B-9200 Dendermonde | Consulting in wastewater treatment and internal water circuits 1990 |
| W. Hamburger AG, A-2823 Pitten | Consulting in wastewater treatment 1991 |

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| Werra Papier Wernshausen GmbH, D-98588 Wernshausen | Consulting in wastewater treatment and internal water circuits, concept of new wwtp, 1995 |
| Yeniseysk Pulp and Paper Mill, Krasnoyarsk, Russian Federation | Consulting in wastewater treatment and internal water circuits 2008 |
| Zanders Feinpapiere AG, D-51465 Bergisch-Gladbach | Consulting in wastewater treatment 1995, 1999, 2000 |
| Zellstoff Stendal GmbH, D-39596 Arneburg | Concept study wastewater treatment 2000; consulting in wastewater treatment 2004; consulting in wastewater treatment 2011, 2012, 2013, 2014 |
| Zellstoff- und Papierfabrik Rosental, D-07366 Blankenstein | Consulting in wastewater treatment 1991 till 1994 |
| Ziegler Papier AG, CH-4203 Grellingen | Consulting in wastewater treatment 2002, 2005 |